

**In the Claims**

1. (currently amended) A crimp-on edge clip for attachment to a print carrier sheet, comprising:

~~a clip portion configured for removable interface with a lock-up device carried by a print roll; and~~

~~a crimp fitting attached to the clip portion and configured to be crimped shut to secure a print carrier sheet to the edge clip;~~

a crimp fitting comprising an upper flange and a lower flange connected at an intersection and configured to be crimped shut to secure a print carrier sheet to the edge clip;

a clip portion integral with the crimp fitting and extending from the intersection of the upper flange with the lower flange; and

the edge clip forming a J-bar configured for removable interface with a lock-up device carried by a print roll.

2. (canceled)

3. (currently amended) The crimp-on edge clip of ~~claim 2~~ claim 1, wherein the edge clip is uniform in cross-section and elongated in a longitudinal direction.

4. (original) The crimp-on edge clip of claim 3, consisting essentially of a continuous extrusion.

5. (currently amended) A print carrier sheet comprising:  
a backing having first and second opposing longitudinal edges extending in a longitudinal direction; and  
~~an edge clip crimped to one or more of the edges.~~  
a first edge clip crimped to the first edge comprising a crimp fitting having an upper flange and a lower flange connected at an intersection and an integral clip portion extending from the intersection, the first edge clip forming a first J-bar;  
a second edge clip crimped to the second edge comprising a crimp fitting having an upper flange and a lower flange connected at an intersection and an integral clip portion extending from the intersection, the second edge clip forming a second J-bar;  
and  
the first and second J-bars configured for removable interface with opposing longitudinal rails of a lock-up device carried by a print roll.

6. (canceled)

7. (canceled)

8. (currently amended) The print carrier sheet of ~~claim 7~~ claim 5, wherein each the edge clip is uniform in cross-section and elongated in the a longitudinal direction.

9. (currently amended) The print carrier sheet of claim 8, wherein each the edge clip consists essentially of a continuous extrusion.

10. (currently amended) A print roll extending in a longitudinal direction and carrying a carrier sheet comprising:

~~a cylindrical print roll extending in a longitudinal direction along an axis of rotation;~~

~~a lock-up device carried by the print roll and comprising a rail first and second opposing rails extending in the longitudinal longitudinally direction; and~~

~~a print carrier sheet held to the print roll by the lock-up device and comprising:~~

~~a backing having a longitudinal edge, and~~

~~an edge clip crimped to edge and removably interfaced with the lock-up device.~~

a backing having first and second opposing edges extending in the longitudinal direction;

a first edge clip crimped to the first edge comprising a crimp fitting having an upper flange and a lower flange connected at an intersection and an integral clip portion extending from the intersection, the first edge clip forming a first J-bar that is removably interfaced with the first rail of the lock-up device; and

a second edge clip crimped to the second edge comprising a crimp fitting having an upper flange and a lower flange connected at an intersection and an integral clip portion extending from the intersection, the second edge clip forming a second J-bar that is removably interfaced with the second rail of the lock-up device.

11. (canceled)

12. (currently amended) The print roll of claim 10, wherein ~~the~~ each edge clip is uniform in cross-section and elongated in the ~~a~~ longitudinal direction.

13. (currently amended) The print roll of claim 10, wherein ~~the~~ each edge clip consists essentially of a continuous extrusion.

14. A printing machine, comprising:
- a cylindrical print roll extending in a longitudinal direction along an axis of rotation;
- a lock-up device carried by the print roll and comprising first and second rails extending in the longitudinal longitudinally direction;
- a print carrier sheet held to the print roll by the lock-up device and comprising:
- a backing having first and second longitudinal edges extending in the longitudinal direction;
- a first edge clip crimped to the first edge and comprising a crimp fitting having an upper flange and a lower flange connected at an intersection and an integral clip portion extending from the intersection, the first edge clip forming a first J-bar that is removably interfaced with the a first rail of the lock-up device, and
- a second edge clip crimped to the second edge and comprising a crimp fitting having an upper flange and a lower flange connected at an intersection and an integral clip portion extending from the intersection, the second edge clip forming a second J-bar that is removably interfaced with the a second rail of the lock-up device.

15. (currently amended) The printing machine sheet of claim 14, wherein each edge clip is uniform in cross-section and elongated in the a longitudinal direction.

16. (original) The printing machine of claim 15, wherein each edge clip consists essentially of a continuous extrusion.

17. (currently amended) A method for implementing crimp-on edge clips for a print carrier sheet, comprising the steps of:

providing a print carrier sheet backing having a first longitudinal edge;  
providing a first edge clip that is uniform in cross-section and consists essentially of a continuous extrusion, the first edge clip comprising a crimp fitting having an upper flange and a lower flange connected at an intersection and an integral clip portion extending from the intersection, the first edge clip forming a first J-bar; and

crimping an the first edge clip to the first longitudinal edge.

18. (currently amended) The method of claim 17, further comprising the steps of:

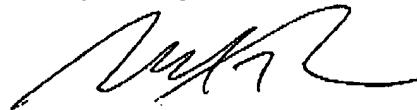
providing a second longitudinal edge on the print carrier sheet backing;  
providing a second edge clip that is uniform in cross-section and consists essentially of a continuous extrusion, the second edge clip comprising a crimp fitting having an upper flange and a lower flange connected at an intersection and an integral clip portion extending from the intersection, the second edge clip forming a second J-bar; and

crimping an the second edge clip to the second edge.

19. (original) The method of claim 18, further comprising the step of removably attaching the print carrier sheet to a print roll in a printing machine.

20. (original) The method of claim 19, further comprising the step of running the printing machine to print images using the print carrier sheet.

Respectfully submitted,



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